



**REPORT NUMBER: 100980640SAT-001A Rev. 1**  
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**EVALUATION CENTER**  
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**RENDERED TO**

**Jiangsu Xiecheng Science And Technology Deve.Co.,Ltd**  
**Industrial Zone, Jinhua County Jiangsu,China.**

**Report of Testing "PVDF 4mm 50S ALMINE™" for compliance with the applicable requirements of the following criteria: ASTM E84-12b TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS (UL 723, UBC 8-1, NFPA 255)**

**TEST REPORT**

### ABSTRACT

Specimen I. D.	“PVDF 4mm 50S ALMINE™”	
Test Standard:	ASTM E84-12b TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS (UL 723, UBC 8-1, NFPA 255)	
Test Date:	December 26, 2012	
Client:	Jiangsu Xiecheng Science and Technology Deve, Co., LTD	
Test Results:	<b>FLAME SPREAD INDEX</b>	<b>0</b>
	<b>SMOKE DEVELOPED INDEX</b>	<b>10</b>

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Technician II

December 26, 2012

Reviewed and approved:

*Servando Romo*

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December 26, 2012

## I. INTRODUCTION

Samples were randomly selected on November 16, 2012 by Intertek representative Star Shi, at Jiangsu Xiecheng Science And Technology Deve. Co., LTD manufacturing facility, located at Industrial Zone, Jinhua County Jiangsu, China. This report describes the results of the ASTM E84-12b TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS a method for determining the comparative surface burning behavior of building materials. This test is applicable to exposed surfaces, such as ceilings or walls, provided that the material or assembly of materials, by its own structural quality or the manner in which it is tested and intended for use, is capable of supporting itself in position or being supported during the test period.

The purpose of the method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported, however, there is not necessarily a relationship between these two measurements.

“The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support... This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials... Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place.”

This test method is also published under the following designations:

NFPA 255

UL 723

UBC 8-1

***This standard should be used to measure and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions and should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions. However, results of this test may be used as elements of a fire risk assessment which takes into account all of the factors which are pertinent to an assessment of the fire hazard of a particular end use.***

## II. PURPOSE



The ASTM E84 (25 foot tunnel) test method is intended to compare the surface flame spread and smoke developed measurements to those obtained from tests of mineral fiber cement board and select grade red oak flooring. The test specimen surface (18 inches wide and 24 feet long) is exposed to a flaming fire exposure during the 10 minute test duration, while flame spread over its surface and density of the resulting smoke are measured and recorded. Test results are presented as the computed comparisons to the standard calibration materials.

The furnace is considered under calibration when a 10 minute test of red oak decking will pass flame out the end of the tunnel in five minutes, 30 seconds, plus or minus 15 seconds. Mineral fiber cement board forms the zero point for both flame spread and smoke developed indexes, while the red oak flooring smoke developed index is set as 100.

## III. TEST PROCEDURE

The tests were conducted in accordance with the procedures outlined in the ASTM E84. The specimens are placed directly on the tunnel ledges. As required by the standard, one or more layers of 0.25 inch thick reinforced concrete board are placed on top of the test sample between the sample and the tunnel lid. After the test, the samples are removed from the tunnel, examined and disposed of.

## IV. REVISION SUMMARY

	<b>SUMMARY</b>
 Les Hopkins	1) Updated report to Rev 1. 2) Added sampling information. 3) Updated sample description. 4) Changed ID. 5) Changed company address.
 Sal Romo	
January 14, 2013	

## V. DESCRIPTION OF TEST SPECIMENS

Date Received:	11/28/12
Date placed in the conditioning room:	11/28/12
Conditioning (73F & 50% R.H.):	28 days
Specimen Width (in):	24
Specimen Length (ft):	24
Specimen Thickness (in):	0.16
Material Weight (lbs):	84

### **Mounting Method:**

The specimen was self-supporting. The finished side was exposed to the flames.

### **Specimen Description:**

The specimen was described by the client as “A2 Fire Resistant composite Aluminum Composite Panel”.

The 24-ft. long test specimen consisted of three 8-ft. long aluminum panels.

The product was received by our personnel in good condition and given an identification number of SAT1211281526-001.

## VI. TEST RESULTS & OBSERVATIONS

The test results, computed on the basis of observed flame front advance and electronic smoke density measurements are presented in the following table.

Test Specimen	Flame Spread Index	Smoke Developed Index
"PVDF 4mm 50S ALMINE™"	0	10

The data sheets are included in Appendix A. These sheets are actual print-outs of the computerized data system which monitors the tunnel furnace, and contain all calibration and specimen data needed to calculate the test results.

## VII. OBSERVATIONS

During the test, the specimen was observed to behave in the following manner.

Time (min:sec)	Observations
0:00	The test burners were turned on.
0:27	Warping was observed.
1:42	Steady ignition was observed.
3:41	Flaking was observed.
10:00	The test burners were shut off.

After the test, the specimen was observed to be damaged as follows:

Distance (FEET)	Damage Descriptions
0 - 4	The specimen was observed to be heavily charred and bleached.
4 - 8	The specimen was observed to be heavily discolored.
8 - 24	The specimen was observed to be discolored.

**APPENDIX A**  
**ASTM E84**  
**DATA SHEETS**

## TEST RESULTS

**FLAMESPREAD INDEX: 0**

**SMOKE DEVELOPED INDEX: 10**

## SPECIMEN DATA . . .

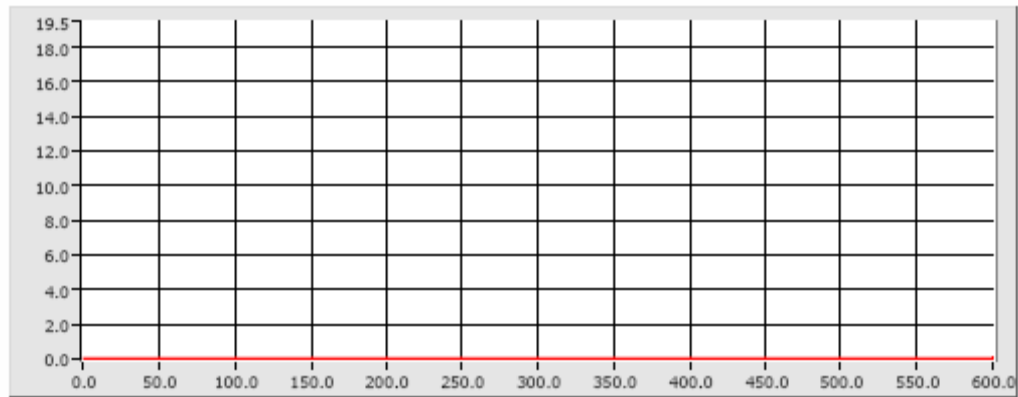
Time to Ignition (sec): 102  
Time to Max FS (sec): 0  
Maximum FS (feet): 0.0  
Time to 980 F (sec): Never Reached  
Time to End of Tunnel (sec): Never Reached  
Max Temperature (F): 573  
Time to Max Temperature (sec): 551  
Total Fuel Burned (cubic feet): 49.18  
  
FS\*Time Area (ft\*min): 0.1  
Smoke Area (%A\*min): 8.2  
Unrounded FSI: 0.0

## CALIBRATION DATA . . .

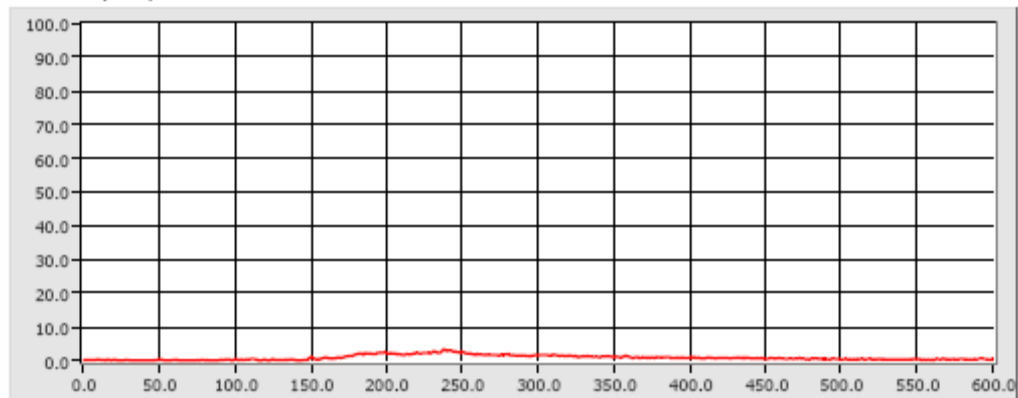
Time to Ignition of Last Red Oak (Sec): 41.0  
Red Oak Smoke Area (%A\*min): 102.2



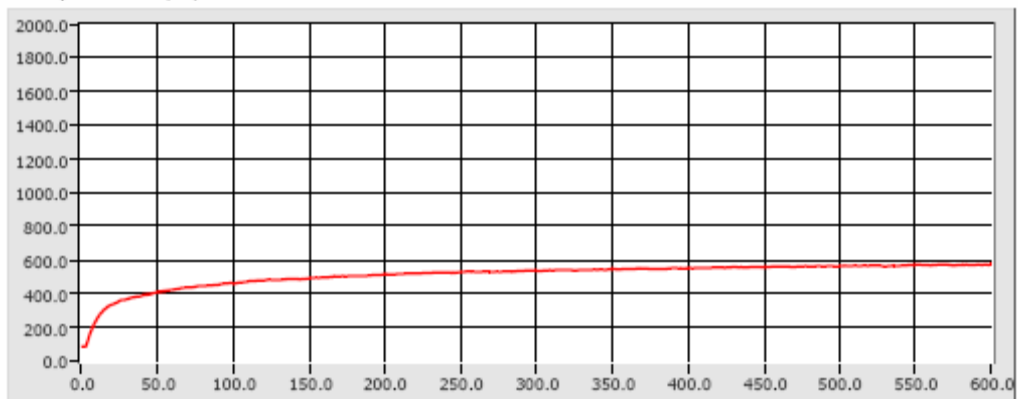
FLAME SPREAD (ft)



Smoke (%A)



Temperature (°F)



Time (sec)

600

